Cogent Tooling Company
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Sharpening Price List

January-08

Carbide Tipped Sawblades	List Price	
2-18 tooth	$	15.50
20-36 tooth	$	17.00
38-48 tooth	$	19.20
50-78 tooth	$	23.50
80-110 tooth	$	27.50
110-150 tooth	$	29.00
Tip replacement per tooth	$	4.00
Tip replacement per tooth, full retip (min. 24 tips)	$	2.15
Carbide Tipped Router bits, straight flute		
Single Flute	$	4.40
Double Flute	$	5.50
Carbide Tipped Cutters **per wing**		
Under 1/2"	$	2.20
1/2" to 1"	$	4.40
over 1" by quote only		
Insert Sharpening		
Full Face Sharpen (mirror finish)	$	10.00
Face sharpen profile area only* 0-40mm	$	11.25
Face sharpen profile area only* 41-80mm	$	14.15
Profile sharpen 0-40mm	$	10.00
Profile sharpen 41-80mm	$	17.15

* For clamping systems where the thickness of the knife is critical to the clamping force.

Sharpen Tersa Knives		
HSS	$	48.00
Carbide 120-199mm	$	28.80
Carbide 200-400mm	$	37.50
Sharpen Dowel Drills (standard)	$	6.00
Sharpen Dowel Drills (Enduro, Topline, etc.)	$	8.80
Sharpen Novitech Cutting Pins	$	5.00
Solid Carbide Spirals (O.D. only - flute sharpen quoted upon request)		
Z=1 Spiral (up or down)	$	8.00
Z=1 Compression	$	9.00
Z=2 Spiral (up or down)	$	10.00
Z=2 Compression	$	12.00
Z=3 Spiral (up or down)	$	12.00
Z=3 Compression	$	15.00
LH add 20%		

All Other Items Priced Upon Request

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